



Pneumatically operated 3/2 way seat valve CLASSIC

- For mixing or distributing of media
- Controlled by a pilot valve or centrally by a valve island
- Flow optimised body in stainless steel
- Long life time and maintenance-free operation



Product variants described in the data sheet may differ from the product presentation and description.

Can be combined with

	Type 8697 Pneumatic control for decentralised automation of ELEMENT process valves	▶
	Type 8640 Modular valve island for pneumatics	▶
	Type 8644 Remote Process Actuation Control System AirLINE	▶
	Type 6012 Plunger valve 3/2 way direct-acting	▶
	Type 6014 Plunger valve 3/2 way direct-acting	▶
	Type 8840 Modular process valve cluster - distribution and collecting	▶

Type description

The Bürkert 3/2 way seat valve Type 2006 consists of a pneumatically operated CLASSIC actuator and a 3-way valve body. The actuator is available in two different materials, PA or PPS, depending on the ambient temperature. Interchanging of pressure and working connections enables different fluidic control functions, such as the mixing or distributing of media. The flow-optimised valve body Type 2006 allows excellent flow values. The tried-and-tested self-adjusting packing gland secures a high level of tightness and thus ensures reliable operation over years. The 3-way valve Type 2006 is controlled by a pilot valve or by centralised automation using a valve island. It can be equipped easily with electrical position feedback. For the user, the compact Type 2006 is thus often an economic alternative instead of two single shut-off valves.

Table of contents

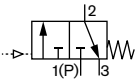
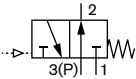
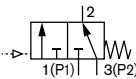
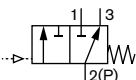
1. General technical data	3
2. Circuit functions	4
2.1. Control function	4
2.2. Pin assignment for fluidic circuit functions C, D, E and F	4
3. Materials	5
3.1. Chemical Resistance Chart – Bürkert resistApp	5
3.2. Material specifications	5
4. Dimensions	6
5. Performance specifications	7
5.1. Fluidic data	7
Pilot pressure diagram	7
5.2. Operating limits	7
Operating limits ambient and medium temperature	7
6. Ordering information	8
6.1. Bürkert eShop – Easy ordering and quick delivery	8
6.2. Bürkert product filter	8
6.3. Ordering chart	9
6.4. Ordering chart accessories	9
3/2 way pilot valves with banjo bolts	9
Cable plug Type 2507, Form B or Type 2508, Form A	10
Type 8697 pneumatic position feedback unit	10
Adapter kits	10

1. General technical data

Product properties	
Dimensions	Detailed information can be found in chapter "4. Dimensions" on page 6.
Material	
Body	Stainless steel 316L
Actuator	PA (PPS on request)
Seal	PTFE
Packing gland (with silicone grease)	PTFE V-rings with spring compensation
Nominal diameter	DN15...50
Performance data	
Nominal pressure	PN16 (body)
Pilot pressure (max.)	10 bar 7 bar with actuator size Ø 125
Medium data	
Medium	Water, alcohol, oils, fuels, hydraulic fluid, alkaline solutions, salt solution, organic solutions, hot water, steam
Medium temperature	-10...+180 °C
Viscosity	Max. 600 mm ² /s
Control medium	Neutral gases, air
Process/Port connection & communication	
Port connection	
Threaded connection	G acc. to EN ISO 228 - 1 NPT acc. to ANSI B 1.20.1 (Rc on request)
Approvals and certificates	
Conformity	EGV 1935/2004 (optional) FDA (optional)
Environment and installation	
Ambient temperature	
PA actuator	-10...+60 °C
PPS actuator	
Actuator size Ø 50...80 mm	+5...+140 °C
Actuator size Ø 125 mm	+5...+90 °C (short-term up to 140 °C)
Installation position	As required, preferably with actuator in upright position

2. Circuit functions

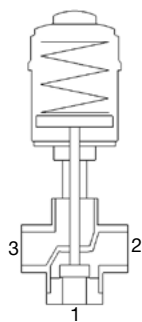
2.1. Control function

Control function	Description
	SF: C, pneumatically operated process valve 3/2 way When de-energised, pressure port 1 closed, service port 2 exhausted
	SF: D, pneumatically operated process valve 3/2 way When de-energised, pressure port 3 connected to service port 2, exhaust port 1 closed
	SF: E, pneumatically operated mixer valve 3/2 way When de-energised, pressure port 3 connected to service port 2, pressure port 1 closed
	SF: F, pneumatically operated distributor valve 3/2 way When de-energised, pressure port 2 connected to service port 3, service port 1 closed

2.2. Pin assignment for fluidic circuit functions C, D, E and F

Note:

- Actuator with Control function A
- When de-energised port connection 1 is closed with spring

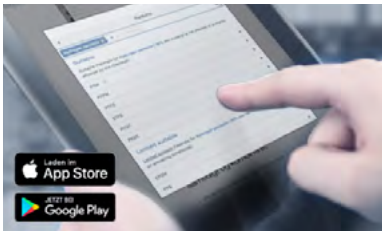


Fluidic circuit function	Connection		
	1	2	3
C	P	A	R
D	R	A	P
E	P1	A	P2
F	A	P	B

A, B
P, P1, P2
R
Service ports
Pressure ports
Exhaust port

3. Materials

3.1. Chemical Resistance Chart – Bürkert resistApp

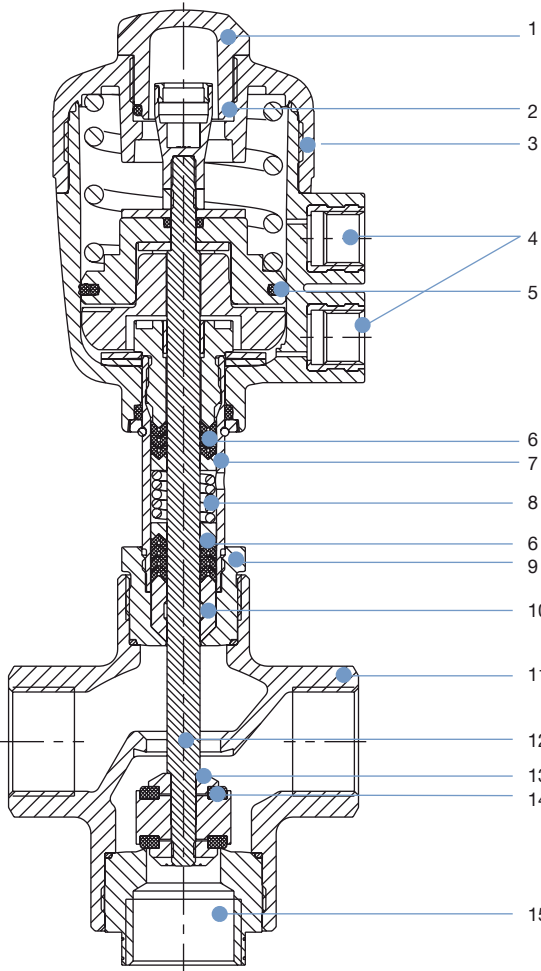


Bürkert resistApp – Chemical Resistance Chart

You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

Start Chemical Resistance Check

3.2. Material specifications



No.	Element	Material
1	Optical position indicator	Polycarbonate (PC) (with PPS - actuator PSU)
2	O-Ring	FKM
3	Actuator	Polyamide (PPS)
4	Pilot air ports G ¼	Stainless steel 1.4305
5	Piston seal	NBR (with PPS - actuator FKM)
6	Spindle seal	PTFE
7	Tube ^{1.)}	Stainless steel 1.4401 / 316 Stainless steel 1.4404 / 316L ^{2.)}
8	Spring	Stainless steel 1.4310
9	Nipple ^{1.)}	Stainless steel 1.4401 / 316 Stainless steel 1.4404 / 316L ^{2.)}
10	Wiper	PTFE PEEK ^{3.)}
11	Valve body	Stainless steel 1.4404 / 316L
12	Spindle	Stainless steel 1.4404 / 316L
13	Plug	Stainless steel 1.4404 / 316L
14	Seals	PTFE
15	Seat nipple	Stainless steel 1.4404 / 316L

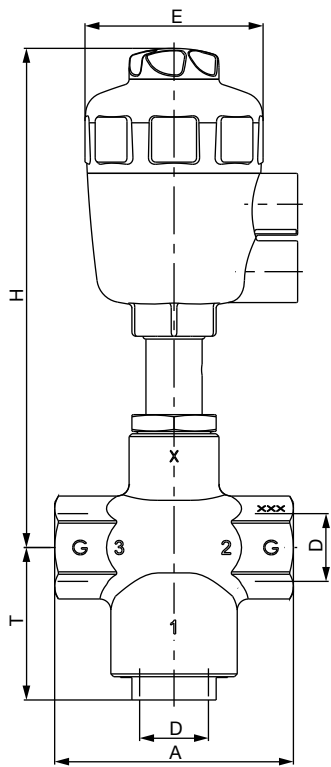
1.) One-piece with the drive sizes 63 mm to 125 mm

2.) For actuator sizes 63 mm to 125 mm

3.) For actuator size 125 mm

4. Dimensions

Note:
Dimensions in mm



Nominal diameter	Actuator size Ø	Port connection D	A	E	H	T
15	50	G ½	85	64	178	54
	63			80	220	54
20	50	G ¾	85	64	178	54
	63			80	220	54
25	63	G 1	105	80	220	54
32	80	G 1¼	130	101	249	68
	125			158	345	68
40	63	G 1½	130	80	226	68
	80			101	249	68
	125			158	345	68
50	125	G 2	150	158	352	72

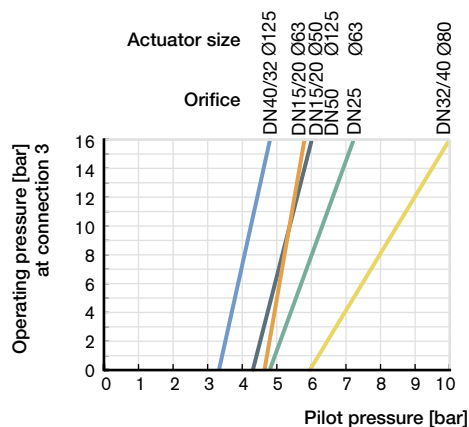
5. Performance specifications

5.1. Fluidic data

Pilot pressure diagram

Note:

CFA, flow direction 3 → 2

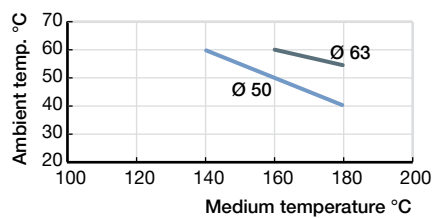


5.2. Operating limits

Operating limits ambient and medium temperature

Note:

For PA actuators in the sizes 50 and 63, the combination of max. media temperature and max. ambient temperature is as shown in the following chart



6. Ordering information

6.1. Bürkert eShop – Easy ordering and quick delivery



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6.2. Bürkert product filter



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6.3. Ordering chart

Note:

- Port 1 closed by spring action
- Further versions on request

Control function	Port connection	Nominal diameter	Actuator size Ø	K _V value water		Min. pilot pressure	Max. operating pressure up to 180 °C		Weight	Article no.	
		[mm]	[mm]	[m³/h]		[bar]	[bar]		[kg]	PA actuator	PPS actuator
				1→2	2→3		1→2	2→3 2→1			
Threaded connection acc. to EN ISO 228-1											
CFA 3/2 way, normally closed (NC) (port1)	G ½	15	50	7	4.5	4.4	11	16	1.3	287191 	287202 
			63	8	4.5	4.7	16	16	1.6	287192 	287203 
	G ¾	20	50	9	6.2	4.4	11	16	1.3	287193 	287204 
			63	11	5.6	4.7	16	16	1.6	287194 	287205 
	G 1	25	63	17	11	4.9	10	16	2.1	287195 	287206 
	G 1¼	32	80	32	21	6.0	9	16	4.3	287196 	287207 
			125	35	24	3.4	14	16	8.1	287197 	287208 
	G 1½	40	80	35	24	6.0	9	16	4.3	287199 	287210 
			125	35	24	3.4	14	16	8.1	287200 	287211 
	G 2	50	125	51	35	4.3	10	16	9.5	287201 	287212 
Threaded connection with NPT thread acc. to ANSI B 1.20.1											
CFA 3/2 way, normally closed (NC) (port1)	NPT ½	15	50	7	4.5	4.4	11	16	1.3	292542 	292553 
		15	63	8	4.5	4.7	16	16	1.6	292543 	292554 
	NPT ¾	20	50	9	6.2	4.4	11	16	1.3	292544 	292555 
		20	63	11	5.6	4.7	16	16	1.6	292545 	292556 
	NPT 1	25	63	17	11	4.9	10	16	2.1	292546 	292557 
	NPT 1¼	32	80	32	21	6.0	9	16	4.3	292547 	292558 
		32	125	35	24	3.4	14	16	8.1	292548 	292559 
	NPT 1½	40	80	35	24	6.0	9	16	4.3	292550 	292560 
		40	125	35	24	3.4	14	16	8.1	292551 	292561 
	NPT 2	50	125	51	35	4.3	10	16	9.5	292552 	292562 

Further versions on request



Process connection
Rc thread

6.4. Ordering chart accessories

3/2 way pilot valves with banjo bolts

Note:

- Seal material valve FKM, seal material banjo bolt NBR
- For further accessories see the accessories data sheet **Type 2XXX** ▶ for the full options programme.

Valve for actuator size Ø	Type	Pressure inlet P (valve body)	Service port A (banjo bolt)	Nominal diameter	Q _{Nn} value air	Pressure range	Electrical coil connection industry standard	Power consumption	Article no. per voltage/frequency [V/Hz]	
[mm]				[mm]	[l/min]	[bar]		[W]	024/DC	230/50
50...63	6012P	Tube fitting Ø6 mm	G ¼	1.2	48	0...10	Form B	4	552283	552286
50...125	6014P	G ¼	G ¼	2	120	0...10	Form A	8	424103	424107

Cable plug Type 2507, Form B or Type 2508, Form A

Version	Voltage	Article no.
Type 2507, Form B industry standard, without circuitry (Type 6012 P)	0...250 V	423845
Type 2508, Form A acc. to DIN EN 175 301 -803, without circuitry (Type 6014 P, Type 0331P)	0...250 V	008376

Type 8697 pneumatic position feedback unit

Note:

cULus only valid for versions without ATEX approval

End position feedback						Electrical connection	ATEX / IECEX Cat. 3D/G Zone 22/2 ¹⁾	ATEX / IECEX Cat. 2D/G Zone 21/1 ²⁾	ATEX/ IECEX Cat. 2G Zone 1 ³⁾	cULus	Article no. Actuator series CLASSIC Type 20xx
Induc- tive Switch 3-wire PNP	Induc- tive Switch 2-wire NAMUR	Induc- tive Switch 2-wire 24 V DC	Micro Switch 24 V DC	Micro Switch 50...250 V AC/DC	Feed- back status LEDs						
Feedback (without pilot valve)											
2	–	–	–	–	Yes	Cable gland	–	–	–	Yes	248827
2	–	–	–	–	Yes	Cable gland	Yes	–	–	–	255851
2	–	–	–	–	Yes	M12 multipole	Yes	–	–	–	255858
2	–	–	–	–	Yes	M12 multipole	–	–	–	Yes	250472
–	2	–	–	–	Yes	Cable gland	–	Yes	–	–	248831
–	2	–	–	–	Yes	Cable gland	–	–	Yes	–	255863
–	–	2	–	–	Yes	Cable gland	–	–	–	Yes	248826
–	–	2	–	–	Yes	Cable gland	Yes	–	–	–	255850
–	–	–	2	–	–	Cable gland	–	–	–	Yes	248833
–	–	–	–	2	–	Cable gland	–	–	–	Yes	248825

1.) II 3D Ex tc IIC T135 / II 3G Ex nA IIC T4 Gc

2.) II 2D Ex ia IIC T135 °C IP64 / II 2G Ex ia IIC T4 Gb

3.) II 2G Ex ia IIC T4 Gb

Adapter kits

Note:

For further information see data sheet **Type 8697** ►

Description	Actuator size	Control function	Article no.
Position feedback	Ø50/63/80 mm	Universal	682264
Position feedback	Ø125 mm	Universal	682265

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