

# Extractive continuous process gas analytics

## Series 6

### ULTRAMAT/OXYMAT 6

#### Overview



The ULTRAMAT/OXYMAT 6 gas analyzer is a practical combination of two analyzers, ULTRAMAT 6 and OXYMAT 6, in a single enclosure.

The ULTRAMAT 6 measurement channel functions according to the NDIR dual-beam differential mode process and highly selectively measures gases whose absorption bands are in the infrared wavelength range between 2 and 9  $\mu\text{m}$ , for example CO, CO<sub>2</sub>, NO, SO<sub>2</sub>, NH<sub>3</sub>, H<sub>2</sub>O as well as CH<sub>4</sub> and other hydrocarbons.

The OXYMAT 6 measurement channel is based on the paramagnetic alternating pressure method and is used to measure oxygen in gases.

#### Benefits

- Corrosion-resistant materials in gas path (option)
  - Measurement possible in highly corrosive sample gases
- Sample chambers can be cleaned as required on site
  - Cost savings due to reuse after contamination
- Open interface architecture (RS 485, RS 232, PROFIBUS)
- SIPROM GA network for maintenance and servicing information (option)

#### ULTRAMAT channel

- High selectivity with double-layer detector and optical coupler
  - Reliable measurements even in complex gas mixtures
- Low detection limits
  - Measurements with low concentrations

#### OXYMAT channel

- Paramagnetic alternating pressure principle
  - Small measuring ranges (0 to 0.5% or 99.5 to 100% O<sub>2</sub>)
  - Absolute linearity
- Detector element has no contact with the sample gas
  - Can be used to measure corrosive gases
  - Long service life
- Physically suppressed zero through suitable selection of reference gas (air or O<sub>2</sub>), e.g. 98 to 100% O<sub>2</sub> for purity monitoring/air separation

#### Application

- Measurement for boiler control in combustion plants
- Emission measurements in combustion plants
- Process gas concentrations in chemical plants
- Trace measurements in pure gas processes
- Environmental protection
- TLV (Threshold Limit Value) monitoring at the workplace
- Quality monitoring

#### Special versions

##### Special applications

Besides the standard combinations, special applications concerning material in the gas path, material in the sample chambers (e.g. titanium, Hastelloy C22) and measured components are available on request.

##### Performance-tested version / QAL

For measurements of CO, NO, SO<sub>2</sub> and O<sub>2</sub> according to sections 13 and 27 of the German Federal Immission Protection Regulations and TA Luft, performance-tested versions according to EN 15267 of the ULTRAMAT/OXYMAT 6 are available.

##### Certified measuring range:

- 1-component analyzer
  - CO: 0 to 75 mg/m<sup>3</sup>; 0 to 10 000 mg/m<sup>3</sup>
  - NO: 0 to 100 mg/m<sup>3</sup>; 0 to 10 000 mg/m<sup>3</sup>
  - SO<sub>2</sub>: 0 to 75 mg/m<sup>3</sup>; 0 to 1 500 mg/m<sup>3</sup>
  - O<sub>2</sub>: 0 to 5 vol.%; 0 to 25 vol.%

All larger measuring ranges are also approved.

In addition, performance-tested versions of the ULTRAMAT/OXYMAT 6 meet the requirements set forth in EN 14956 and QAL1 according to EN 14181. Conformity of the analyzers with both standards is TÜV-certified.

Determination of the analyzer drift according to EN 14181 (QAL3) can be carried out manually or also with a PC using the SIPROM GA maintenance and servicing software. In addition, selected manufacturers of emission evaluation computers offer the possibility for downloading the drift data via the analyzer's serial interface and to automatically record and process it in the evaluation computer.

##### Flow-type reference cell

- The flow through the reference cell should be adapted to the sample gas flow
- The gas supply of the reduced flow-type reference cell should have a primary pressure of 3 000 to 5 000 hPa (abs.). Then a restrictor will automatically adjust the flow to approximately 8 hPa

## Design

### 19" rack unit

- 19" rack unit with 4 U for installation
  - In hinged frame
  - In cabinets with or without telescopic rails
- Front plate can be swung down for servicing purposes (laptop connection)
- Internal gas paths: hose made of FKM (Viton) or pipe made of titanium or stainless steel
- Gas connections for sample gas inlet and outlet: pipe diameter 6 mm or 1/4"
- Flow indicator for sample gas on front plate (option)
- Sample chamber (OXYMAT channel) – with or without flow-type compensation branch – made of stainless steel (mat. No. 1.4571) or of tantalum for highly corrosive sample gases (e.g. HCl, Cl<sub>2</sub>, SO<sub>2</sub>, SO<sub>3</sub>, etc.)
- Monitoring (option) of sample gas and/or reference gas (both channels)

### Display and operator panel

- Large LCD panel for simultaneous display of:
  - Measured value (digital and analog displays)
  - Status bar
  - Measuring ranges
- Contrast of LCD panel adjustable using menu
- Permanent LED backlighting
- Washable membrane keyboard with five softkeys
- Menu-driven operation for parameterization, test functions, adjustment
- User help in plain text

- Graphic display of concentration trend; programmable time intervals

### Inputs and outputs (per channel)

- One analog output for each measured component
- Two analog inputs freely configurable (e.g. correction of cross-interference or external pressure sensor)
- Six digital inputs freely configurable (e.g. for measurement range switchover, processing of external signals from sample preparation)
- Six relay outputs freely configurable e.g. for fault, maintenance demanded, limit alarm, external solenoid valves
- Expandable with eight additional digital inputs and eight additional relay outputs e.g. for autocalibration with up to four calibration gases

### Communication

RS 485 present in the basic unit (connection at the rear; for the rack unit also behind the front plate).

### Options

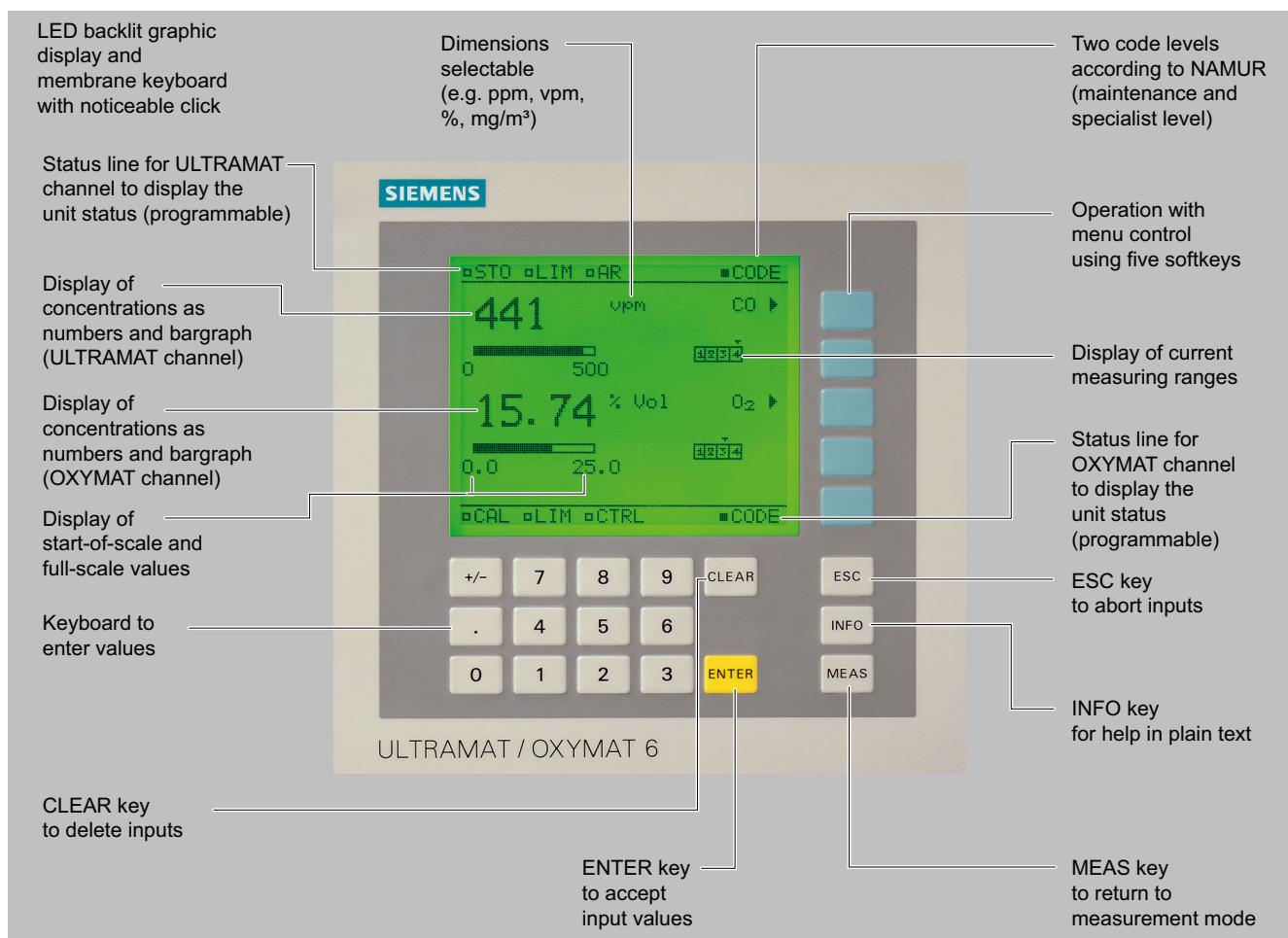
- RS 485/RS 232 converter
- RS 485/Ethernet converter
- RS 485/USB converter
- Connection to networks via PROFIBUS DP/PA interface
- SIPROM GA software as the service and maintenance tool

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### ULTRAMAT/OXYMAT 6

#### Design (continued)



ULTRAMAT/OXYMAT 6, membrane keyboard and graphic display

#### Designs – Parts wetted by sample gas, standard

Gas path ULTRAMAT channel			19" rack unit		
With hoses	Bushing	Stainless steel, mat. No. 1.4571			
	Hose	FKM (e.g. Viton)			
	Sample chamber:				
	• Body	Aluminum			
	• Lining	Aluminum			
	• Fitting	Stainless steel, mat. No. 1.4571 O-ring: FKM (e.g. Viton) or FFKM (Kalrez)			
	• Window	CaF <sub>2</sub> , adhesive: E353 O-ring: FKM (e.g. Viton) or FFKM (Kalrez)			
With pipes	Bushing	Titanium			
	Pipe	Titanium			
	Sample chamber:				
	• Body	Aluminum			
	• Lining	Tantalum (only for cell length 20 mm to 180 mm)			
	• Window	CaF <sub>2</sub> , adhesive: E353 O-ring: FKM (e.g. Viton) or FFKM (Kalrez)			

Gas path ULTRAMAT channel			19" rack unit		
With pipes	Bushing	Stainless steel, mat. No. 1.4571			
	Pipe	Stainless steel, mat. No. 1.4571 O-ring: FKM (e.g. Viton) or FFKM (Kalrez)			
	Sample chamber:				
	• Body	Aluminum			
	• Lining	Aluminum or tantalum (Ta: only for cell length 20 mm to 180 mm)			
	• Window	CaF <sub>2</sub> , adhesive: E353 O-ring: FKM (e.g. Viton) or FFKM (Kalrez)			
Flow indicator	Measuring tube	Duran glass			
	Variable area	Duran glass			
	Suspension boundary	PTFE (Teflon)			
	Angle units	FKM (e.g. Viton)			
Pressure switch	Diaphragm	FKM (e.g. Viton)			
	Enclosure	PA 6.3T			

## Design (continued)

## Options

Gas path ULTRAMAT channel		19" rack unit
Flow indicator	Measuring tube	Duran glass
	Variable area	Duran glass
	Suspension boundary	PTFE (Teflon)
	Angle units	FKM (e.g. Viton)
Pressure switch	Diaphragm	FKM (e.g. Viton)
	Enclosure	PA 6.3T

## Versions – Parts wetted by sample gas, special applications (examples)

Gas path OXYMAT channel		19" rack unit
With pipes	Bushing Pipe Sample chamber: • Body • Window	Titanium Titanium Stainless steel, mat. No. 1.4571 or tantalum Stainless steel FKM (Viton) or FFKM (Kalrez)
With pipes	Bushing Pipe Sample chamber Restrictor O-rings	Stainless steel, mat. No. 1.4571 Stainless steel, mat. No. 1.4571 Stainless steel, mat. No. 1.4571 or tantalum Stainless steel, mat. No. 1.4571 FKM (Viton) or FFKM (Kalrez)
With pipes	Bushing Pipe Sample chamber Restrictor O-rings	Hastelloy C 22 Hastelloy C 22 Stainless steel, mat. No. 1.4571 or tantalum Hastelloy C 22 FKM (e.g. Viton) or FFKM (e.g. Kalrez)

Gas path ULTRAMAT channel		19" rack unit
With pipes	Bushing Pipe Sample chamber: • Body • Window	e.g. Hastelloy C22 e.g. Hastelloy C22 O-ring: FKM (e.g. Viton) or FFKM (Kalrez) e.g. Hastelloy C22 CaF <sub>2</sub> , without adhesive O-ring: FKM (e.g. Viton) or FFKM (Kalrez)

## Designs – Parts wetted by sample gas, standard

Gas path ULTRAMAT channel and OXYMAT channel		19" rack unit
Flow indicator	Measuring tube Variable area Suspension boundary Angle units	Duran glass Duran glass PTFE (Teflon) FKM (e.g. Viton)
Pressure switch	Diaphragm Enclosure	FKM (e.g. Viton) PA 6.3T

Gas path OXYMAT channel		19" rack unit
With hoses	Bushing Hose Sample chamber Fittings for sample chamber Restrictor O-rings	Stainless steel, mat. No. 1.4571 FKM (e.g. Viton) Stainless steel, mat. No. 1.4571 or tantalum Stainless steel, mat. No. 1.4571 PTFE (e.g. Teflon) FKM (e.g. Viton)

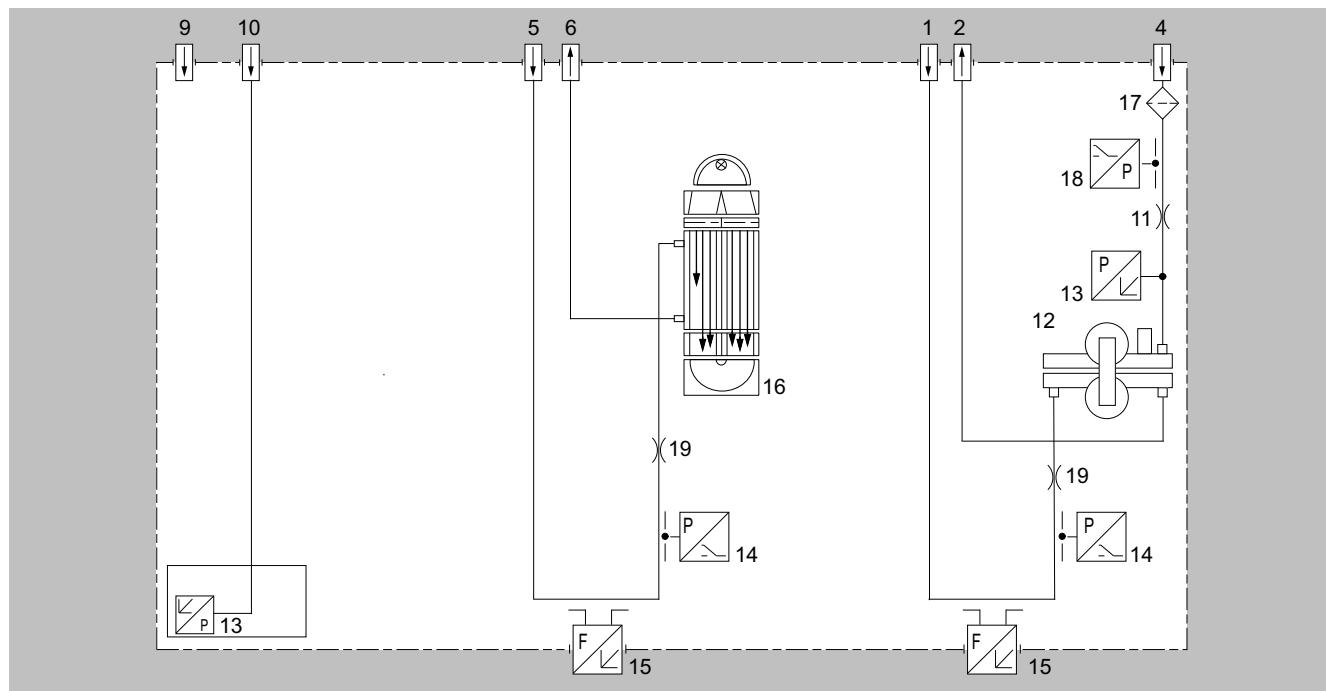
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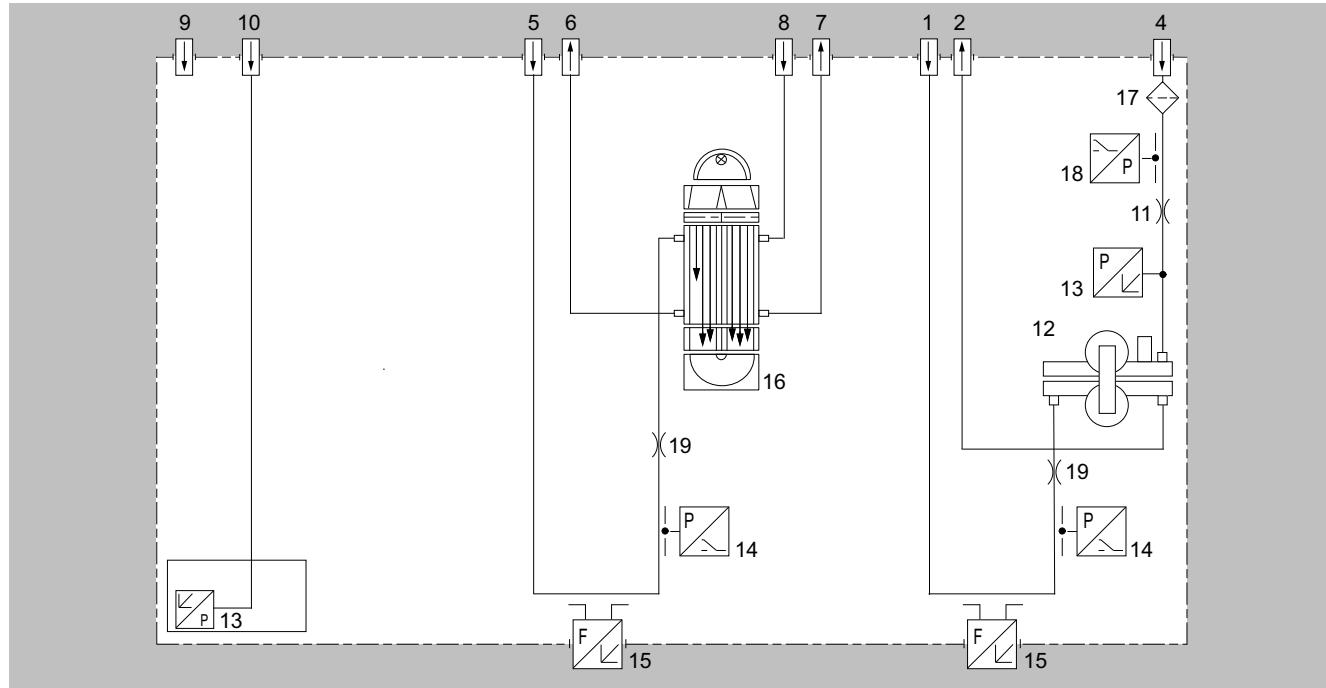
### ULTRAMAT/OXYMAT 6

#### Design (continued)

##### Gas path



ULTRAMAT/OXYMAT 6, gas path (example) IR channel without flow-type reference cell



ULTRAMAT/OXYMAT 6, gas path (example) IR channel with flow-type reference cell

**Design (continued)****Legend for the gas path figures**

1	Sample gas inlet (OXYMAT channel)	11	Restrictor (in reference gas inlet)
2	Sample gas outlet (OXYMAT channel)	12	O <sub>2</sub> physical system
3	Not used	13	Pressure sensor
4	Reference gas inlet	14	Pressure switch in sample gas path (option)
5	Sample gas inlet (ULTRAMAT channel)	15	Flow indicator in sample gas path (option)
6	Sample gas outlet (ULTRAMAT channel)	16	IR physical system
7	Reference gas outlet (ULTRAMAT channel, option)	17	Filter
8	Reference gas inlet (ULTRAMAT channel, option)	18	Pressure switch (reference gas) (option)
9	Purging gas	19	Restrictor in sample gas path (option)
10	Pressure sensor connection (ULTRAMAT channel)		

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### ULTRAMAT/OXYMAT 6

#### Mode of operation

##### ULTRAMAT channel

The ULTRAMAT channel operates according to the infrared two-beam modulated light principle with double-layer detector and optical coupler.

The measuring principle is based on the molecule-specific absorption of bands of infrared radiation. The absorbed wavelengths are characteristic to the individual gases, but may partially overlap. This results in cross-sensitivities which are reduced to a minimum by the following measures:

- Gas-filled filter cell (beam divider)
- Double-layer detector with optical coupler
- Optical filters if necessary

The figure shows the measuring principle. An IR source (1) which is heated to approx. 700 °C and which can be shifted to balance the system is divided by the beam divider (3) into two equal beams (sample and reference beams). The beam divider also acts as a filter cell.

The reference beam passes through a reference cell (8) filled with N<sub>2</sub> (a non-infrared-active gas) and reaches the right-hand side of the detector chamber (11) practically unattenuated. The sample beam passes through the sample chamber (7) through which the sample gas flows and reaches the left-hand side of the detector (10) attenuated to a lesser or greater extent depending on the concentration of the sample gas. The detector chamber is filled with a defined concentration of the gas component to be measured.

The detector is designed as a double-layer detector. The center of the absorption band is preferentially absorbed in the upper detector layer, the edges of the band are absorbed to approximately the same extent in the upper and lower layers. The upper and lower detector layers are connected together via the microflow sensor (12). This coupling means that the spectral sensitivity has a very narrow band.

The optical coupler (13) lengthens the lower detector chamber layer optically. The infrared absorption in the second detector chamber layer is varied by changing the slider position (14). It is thus possible to individually minimize the influence of interfering components.

A chopper (5) rotates between the beam divider and the sample chamber and interrupts the two beams alternately and periodically. If absorption takes place in the sample chamber, a pulsating flow is generated between the two detector levels which is converted by the microflow sensor (12) into an electric signal.

The microflow sensor consists of two nickel-plated grids heated to approximately 120 °C, which, along with two supplementary resistors, form a Wheatstone bridge. The pulsating flow together with the dense arrangement of the Ni grids causes a change in resistance. This leads to an offset in the bridge, which is dependent on the concentration of the sample gas.

##### Note

The sample gases must be fed into the analyzers free of dust. Condensation in the sample chambers must be prevented. Therefore, the use of gas modified for the measuring task is necessary in most application cases.

As far as possible, the ambient air of the analyzer unit should not have a large concentration of the gas components to be measured.

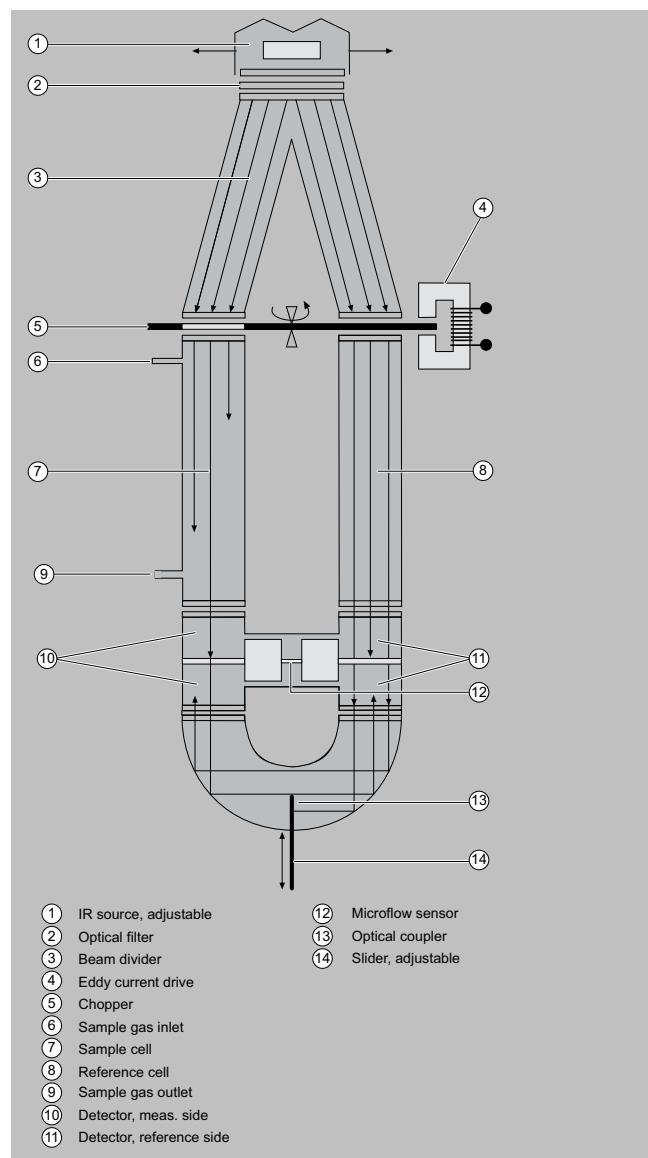
Flow-type reference cells with reduced flow must not be operated with flammable or toxic gases.

Flow-type reference cells with reduced flow and an O<sub>2</sub> content > 70% may only be used together with Y02.

Channels with electronically suppressed zero point only differ from the standard version in the measuring range parameterization.

Physically suppressed zeros can be provided as a special application.

#### Mode of operation (continued)



ULTRAMAT channel, principle of operation

##### OXYMAT channel

In contrast to almost all other gases, oxygen is paramagnetic. This property is utilized as the measuring principle by the OXYMAT channel.

Oxygen molecules in an inhomogeneous magnetic field are drawn in the direction of increased field strength due to their paramagnetism. When two gases with different oxygen contents meet in a magnetic field, a pressure difference is produced between them.

One gas (1) is a reference gas (N<sub>2</sub>, O<sub>2</sub> or air), the other is the sample gas (5). The reference gas is introduced into the sample chamber (6) through two channels (3). One of these reference gas streams meets the sample gas within the area of a magnetic field (7). Because the two channels are connected, the pressure, which is proportional to the oxygen content, causes a cross flow. This flow is converted into an electric signal by a microflow sensor (4).

## Mode of operation (continued)

The microflow sensor consists of two nickel-plated grids heated to approximately 120 °C, which, along with two supplementary resistors, form a Wheatstone bridge. The pulsating flow results in a change in the resistance of the Ni grids. This leads to an offset in the bridge which is dependent on the oxygen concentration of the sample gas.

Because the microflow sensor is located in the reference gas stream, the measurement is not influenced by the thermal conductivity, the specific heat or the internal friction of the sample gas. This also provides a high degree of corrosion resistance because the microflow sensor is not exposed to the direct influence of the sample gas.

By using a magnetic field with alternating strength (8), the effect of the background flow in the microflow sensor is not detected, and the measurement is thus independent of the sample chamber position as well as the gas analyzer's operating position.

The sample chamber is directly in the sample path and has a small volume, and the microflow sensor is a low-lag sensor. This results in a very short response time.

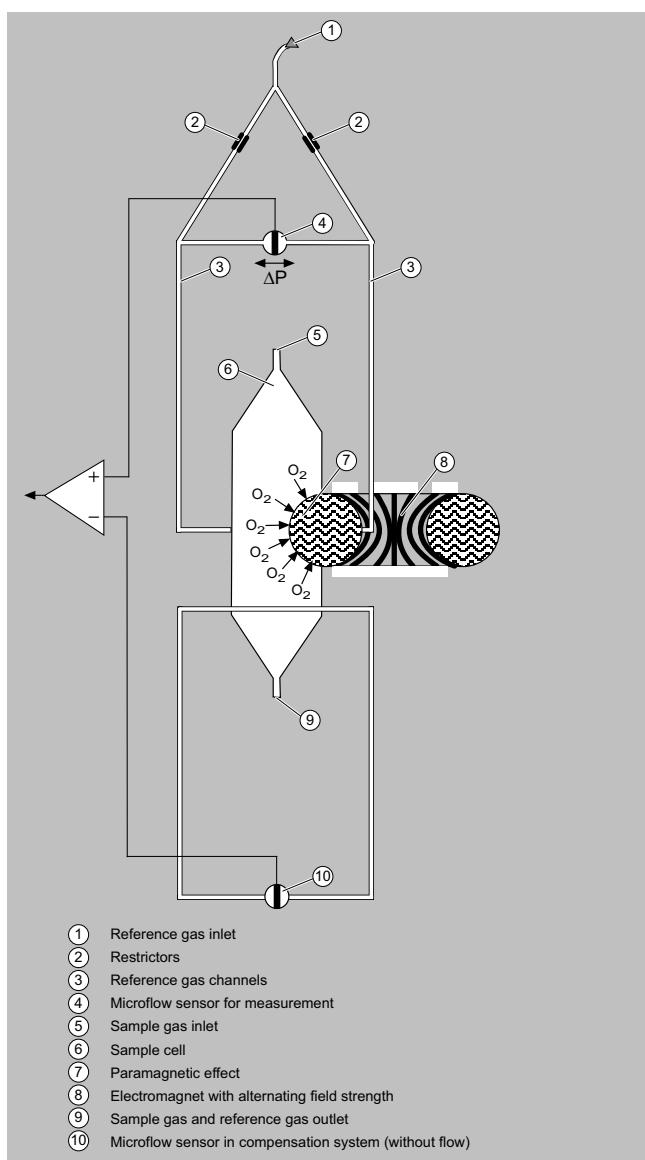
Vibrations frequently occur at the place of installation and may falsify the measured signal (noise). A further microflow sensor (10) through which no gas passes acts as a vibration sensor. Its signal is applied to the measured signal as compensation.

If the density of the sample gas deviates by more than 50% from that of the reference gas, the compensation microflow sensor (10) is flushed with reference gas just like the measuring sensor (4) (option).

### Note

The sample gases must be fed into the analyzers free of dust. Condensation in the sample chambers must be prevented. Therefore, gas modified for the measuring tasks is necessary in most application cases.

## Mode of operation (continued)



OXYMAT channel, principle of operation

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### ULTRAMAT/OXYMAT 6

#### Function

##### Main features

- Dimension of measured value freely selectable (e.g. vpm, mg/m<sup>3</sup>)
- Four freely parameterizable measuring ranges per component
- Measuring ranges with suppressed zero point possible
- Measuring range identification
- Galvanically isolated measured value output 0/2/4 up to 20 mA per component
- Automatic or manual measurement range switchover selectable; remote switching is also possible
- Storage of measured values possible during calibration
- Wide range of selectable time constants (static/dynamic noise damping); i.e. the response time of the device or component can be adapted to the respective measuring task
- Short response time
- Low long-term drift
- Measuring point switchover for up to 6 measuring points (parameterizable)
- Measuring point identification
- Monitoring of sample gas flow (option)
- Two input levels with separate authorization codes to prevent unintentional and unauthorized operator intervention
- Automatic measuring range calibration parameterizable
- Simple handling using a numerical membrane keyboard and operator prompting
- Operation based on NAMUR recommendation
- Custom-made device designs, such as:
  - Customer acceptance
  - TAG plates
  - Drift recording

##### ULTRAMAT channel

- Differential measuring ranges with flow-type reference cell
- Internal pressure sensor for correction of atmospheric pressure fluctuations in the range 700 to 1 200 hPa absolute
- External pressure sensor - only with piping as the gas path - can be connected for correction of variations in the process gas pressure in the range 700 to 1 500 hPa absolute (option)
- Sample chambers for use in presence of highly corrosive sample gases (e.g. tantalum layer or Hastelloy C22)

##### OXYMAT channel

- Monitoring of sample gas and/or reference gas (option)
- Different smallest measuring spans (0.5%, 2.0% or 5.0% O<sub>2</sub>)
- Analyzer unit with flow-type compensation circuit (option): A flow is passed through the compensation branch to reduce the vibration dependency in the case of sample and reference gases with significantly different densities
- Internal pressure sensor for correction of pressure fluctuations in sample gas (range 500 to 2 000 hPa absolute)
- External pressure sensor - only with piping as the gas path - can be connected for correction of variations in the sample gas pressure up to 3 000 hPa absolute (option)
- Monitoring of reference gas with reference gas connection 3 000 to 5 000 hPa (option), absolute
- Sample chamber for use in presence of highly corrosive sample gases

#### Reference gases for OXYMAT channel

Measuring range	Recommended reference gas	Reference gas connection pressure	Comments
0 to ... vol.% O <sub>2</sub>	N <sub>2</sub>	2 000 ... 4 000 hPa above sample gas pressure (max. 5 000 hPa absolute)	
... to 100 vol.% O <sub>2</sub> <sup>1)</sup>	O <sub>2</sub>	2 000 ... 4 000 hPa above sample gas pressure (max. 5 000 hPa absolute)	
Approx. 21 vol.% O <sub>2</sub> <sup>2)</sup>	Air	100 hPa with respect to sample gas pressure, which may vary by max. 50 hPa around the air pressure	The reference gas flow is set automatically to 5 ... 10 ml/min (up to 20 ml/min with flow-type compensation branch)

<sup>1)</sup> Suppressed zero point with measuring range end value 100 vol.% O<sub>2</sub>.

<sup>2)</sup> Suppressed zero point with 21 vol.% O<sub>2</sub> within the measuring span.

#### Correction of zero-point error/cross-sensitivities (OXYMAT channel)

Accompanying gas (concentration 100 vol.%)	Zero point deviation in vol.% O <sub>2</sub> absolute	Accompanying gas (concentration 100 vol.%)	Zero point deviation in vol.% O <sub>2</sub> absolute
Organic gases		Inert gases	
Ethane C <sub>2</sub> H <sub>6</sub>	-0.49	Helium He	+0.33
Ethene (ethylene) C <sub>2</sub> H <sub>4</sub>	-0.22	Neon Ne	+0.17
Ethine (acetylene) C <sub>2</sub> H <sub>2</sub>	-0.29	Argon Ar	-0.25
1,2-butadiene C <sub>4</sub> H <sub>6</sub>	-0.65	Krypton Kr	-0.55
1,3-butadiene C <sub>4</sub> H <sub>6</sub>	-0.49	Xenon Xe	-1.05

## Function (continued)

Accompanying gas (concentration 100 vol.%)	Zero point deviation in vol.% O <sub>2</sub> absolute	Accompanying gas (concentration 100 vol.%)	Zero point deviation in vol.% O <sub>2</sub> absolute
N-butane C <sub>4</sub> H <sub>10</sub>	-1.26	Inorganic gases	
Isobutane C <sub>4</sub> H <sub>10</sub>	-1.30	Ammonia NH <sub>3</sub>	-0.20
1-butene C <sub>4</sub> H <sub>8</sub>	-0.96	Hydrogen bromide HBr	-0.76
Isobutene C <sub>4</sub> H <sub>8</sub>	-1.06	Chlorine Cl <sub>2</sub>	-0.94
Dichlorodifluoromethane (R12) CCl <sub>2</sub> F <sub>2</sub>	-1.32	Hydrogen chloride HCl	-0.35
Acetic acid CH <sub>3</sub> COOH	-0.64	Dinitrogen monoxide N <sub>2</sub> O	-0.23
N-heptane C <sub>7</sub> H <sub>16</sub>	-2.40	Hydrogen fluoride HF	+0.10
N-hexane C <sub>6</sub> H <sub>14</sub>	-2.02	Hydrogen iodide HI	-1.19
Cyclo-hexane C <sub>6</sub> H <sub>12</sub>	-1.84	Carbon dioxide CO <sub>2</sub>	-0.30
Methane CH <sub>4</sub>	-0.18	Carbon monoxide CO	+0.07
Methanol CH <sub>3</sub> OH	-0.31	Nitrogen oxide NO	+42.94
N-octane C <sub>8</sub> H <sub>18</sub>	-2.78	Nitrogen N <sub>2</sub>	0.00
N-pentane C <sub>5</sub> H <sub>12</sub>	-1.68	Nitrogen dioxide NO <sub>2</sub>	+20.00
Isopentane C <sub>5</sub> H <sub>12</sub>	-1.49	Sulfur dioxide SO <sub>2</sub>	-0.20
Propane C <sub>3</sub> H <sub>8</sub>	-0.87	Sulfur hexafluoride SF <sub>6</sub>	-1.05
Propylene C <sub>3</sub> H <sub>6</sub>	-0.64	Hydrogen sulfide H <sub>2</sub> S	-0.44
Trichlorofluoromethane (R11) CCl <sub>3</sub> F	-1.63	Water H <sub>2</sub> O	-0.03
Vinyl chloride C <sub>2</sub> H <sub>3</sub> Cl	-0.77	Hydrogen H <sub>2</sub>	+0.26
Vinyl fluoride C <sub>2</sub> H <sub>3</sub> F	-0.55		
1,1 vinylidene chloride C <sub>2</sub> H <sub>2</sub> Cl <sub>2</sub>	-1.22		

Zero-point error due to diamagnetism or paramagnetism of some accompanying gases with reference to nitrogen at 60 °C and 1 000 hPa absolute (according to IEC 61207/3)

Conversion to other temperatures:

The zero point deviations listed in the table must be multiplied by an adjustment factor (k):

- with diamagnetic gases:  $k = 333 \text{ K} / (\vartheta [\text{°C}] + 273 \text{ K})$
- with paramagnetic gases:  $k = [333 \text{ K} / (\vartheta [\text{°C}] + 273 \text{ K})]^2$

All diamagnetic gases have a negative zero point deviation.

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### ULTRAMAT/OXYMAT 6 / 19" rack unit

#### Selection and ordering data

		Article No. 7MB2023-	•	•	•	•	•	-	•	•	•	•
<b>ULTRAMAT/OXYMAT 6 gas analyzer</b> 19" rack unit for installation in cabinets Combined measurement of IR-absorbing gas and O <sub>2</sub>												
Click on the Article No. for online configuration in the PIA Life Cycle Portal.												
<i>Unavailable combinations are shown in PIA Life Cycle Portal as "not permitted".</i>												
<b>Gas connections for sample gas and reference gas</b>												
Pipe with 6 mm outer diameter	0											
Pipe with 1/4" outer diameter	1											
<b>Smallest possible measuring span O<sub>2</sub></b>												
0.5% reference gas pressure 3 000 hPa												
0.5% reference gas pressure 100 hPa (external pump)												
2% reference gas pressure 3 000 hPa												
2% reference gas pressure 100 hPa (external pump)												
5% reference gas pressure 3 000 hPa												
5% reference gas pressure 100 hPa (external pump)												
<b>Sample chamber (OXYMAT channel)</b>												
Non-flow-type compensation branch												
• Made of stainless steel, mat. No. 1.4571												
• Made of tantalum												
Flow-type compensation branch												
• Made of stainless steel, mat. No. 1.4571												
• Made of tantalum												
<b>Internal gas paths (both channels)</b>	<b>Sample chamber<sup>1)</sup> (lining) (ULTRAMAT channel)</b>	<b>Reference chamber (flow-type) (ULTRAMAT channel)</b>										
Hose made of FKM (Viton)	Aluminum	Non-flow-type	0									
Hose made of FKM (Viton)	Aluminum	Flow-type	1									
Hose made of FKM (Viton) with sample gas monitoring (both channels)	Aluminum	Non-flow-type	2									
Hose made of FKM (Viton) with sample gas monitoring (both channels)	Aluminum	Flow-type	3									
Pipe made of titanium	Tantalum	Non-flow-type	4									
Pipe made of titanium	Tantalum	Flow-type	5									
Stainless steel pipe (mat. No. 1.4571)	Aluminum	Non-flow-type	6									
Stainless steel pipe (mat. No. 1.4571)	Tantalum	Non-flow-type	8									
<b>Add-on electronics</b>												
Without			0									
AUTOCAL function with 8 additional digital inputs and outputs for OXYMAT channel			1									
AUTOCAL function with 8 additional digital inputs and outputs for ULTRAMAT channel			2									
AUTOCAL function with 8 additional digital inputs/outputs each for ULTRAMAT channel and OXYMAT channel			3									
AUTOCAL function with 8 additional digital inputs/outputs and PROFIBUS PA interface for ULTRAMAT channel and OXYMAT channel			6									
AUTOCAL function with 8 additional digital inputs/outputs and PROFIBUS DP interface for ULTRAMAT channel and OXYMAT channel			7									
<b>Auxiliary power</b>												
100 ... 120 V AC, 48 ... 63 Hz			0									
200 ... 240 V AC, 48 ... 63 Hz			1									
Footnotes, see next page												
<b>ULTRAMAT channel measured component</b>	<b>Possible with measuring range identification</b>											
CO	11 <sup>2)</sup> , 12 ... 30											
CO highly selective (with optical filter) <sup>3)</sup>	12 <sup>2)</sup> , 13 ... 30											
CO <sub>2</sub>	10 <sup>2)</sup> , 11 ... 30											
CH <sub>4</sub>	13 <sup>2)</sup> , 14 ... 30											
C <sub>2</sub> H <sub>2</sub>	15 <sup>2)</sup> , 16 ... 30											
C <sub>2</sub> H <sub>4</sub>	15 <sup>2)</sup> , 16 ... 30											
C <sub>2</sub> H <sub>6</sub>	14 <sup>2)</sup> , 15 ... 30											
C <sub>3</sub> H <sub>6</sub>	14 <sup>2)</sup> , 15 ... 30											
C <sub>3</sub> H <sub>8</sub>	13 <sup>2)</sup> , 14 ... 30											
C <sub>4</sub> H <sub>6</sub>	15 <sup>2)</sup> , 16 ... 30											
C <sub>4</sub> H <sub>10</sub>	14 <sup>2)</sup> , 15 ... 30											

## Extractive continuous process gas analytics

Series 6

ULTRAMAT/OXYMAT 6 / 19" rack unit

## Selection and ordering data (continued)

ULTRAMAT/OXYMAT 6 gas analyzer 19" rack unit for installation in cabinets Combined measurement of IR-absorbing gas and O <sub>2</sub>		Article No. 7MB2023-	•	•	•	•	-	•	•	•	•
C <sub>6</sub> H <sub>14</sub>	14 <sup>2)</sup> , 15 ... 30							M			
SO <sub>2</sub> <sup>3)</sup>	12 <sup>2)</sup> , 14 ... 30							N			
NO <sup>5)</sup>	14 <sup>2)</sup> , 15 ... 30							P			
NH <sub>3</sub> (dry)	14 <sup>2)</sup> , 15 ... 30							Q			
H <sub>2</sub> O	17 <sup>2)</sup> , 18 ... 22							R			
N <sub>2</sub> O	13 <sup>2)</sup> , 14 ... 30							S			
CO <sup>4)</sup>								X			
Smallest measuring range	Largest measuring range	Measuring range identification									
0 ... 5 vpm	0 ... 100 vpm	10						A			
0 ... 10 vpm	0 ... 200 vpm	11						B			
0 ... 20 vpm	0 ... 400 vpm	12						C			
0 ... 50 vpm	0 ... 1 000 vpm	13						D			
0 ... 100 vpm	0 ... 1 000 vpm	14						E			
0 ... 300 vpm	0 ... 3 000 vpm	15						F			
0 ... 500 vpm	0 ... 5 000 vpm	16						G			
0 ... 1 000 vpm	0 ... 10 000 vpm	17						H			
0 ... 3 000 vpm	0 ... 10 000 vpm	18						J			
0 ... 3 000 vpm	0 ... 30 000 vpm	19						K			
0 ... 5 000 vpm	0 ... 15 000 vpm	20						L			
0 ... 5 000 vpm	0 ... 50 000 vpm	21						M			
0 ... 1%	0 ... 3%	22						N			
0 ... 1%	0 ... 10%	23						P			
0 ... 3%	0 ... 10%	24						Q			
0 ... 3%	0 ... 30%	25						R			
0 ... 5%	0 ... 15%	26						S			
0 ... 5%	0 ... 50%	27						T			
0 ... 10%	0 ... 30%	28						U			
0 ... 10%	0 ... 100%	29						V			
0 ... 30%	0 ... 100%	30						W			
Language of the operating software											
German								0			
English								1			
French								2			
Spanish								3			
Italian								4			

<sup>1)</sup> Only for cell lengths 20 to 180 mm<sup>2)</sup> Can be ordered as special application (no. 3100 with order code Y12).<sup>3)</sup> QAL1: See table "Performance tested according to EN 15267 (single component)" under "More information".<sup>4)</sup> QAL1: See table "Based on QAL1 according to SIRA/MCERTS (single component)" under "More information".<sup>5)</sup> QAL1: See tables "Based on QAL1 according to SIRA/MCERTS (single component)" and "Performance-tested according to EN 15267 (single component)" under "More information".

Options	Order code
Add "-Z" to article number and then add order code	
<b>Settings</b>	
Flow-type reference cell with reduced flow, 6 mm (ULTRAMAT channel) <sup>1)</sup>	A20
Flow-type reference cell with reduced flow, 1/4" (ULTRAMAT channel) <sup>1)</sup>	A21
Reference gas monitoring (pressure switch ... 3 000 hPa), for OXYMAT channel only	A26
Connection pipes (can only be combined with the appropriate gas connection diameter and internal gas path materials)	
• Titanium connection pipe, 6 mm, complete with screw connection, for sample gas side	A22

Options	Order code
• Titanium connection pipe, 1/4", complete with screw connection, for sample gas side	A24
• Stainless steel connection pipe (mat. No. 1.4571), 6 mm, complete with screw connection, for sample gas side	A27
• Stainless steel connection pipe (mat. No. 1.4571), 1/4", complete with screw connection, for sample gas side	A29
Telescopic rails (2 units)	A31
Set of Torx screwdrivers	A32
Kalrez gaskets in sample gas path (O <sub>2</sub> side)	B01

# Extractive continuous process gas analytics

## Series 6

### ULTRAMAT/OXYMAT 6 / 19" rack unit

#### Selection and ordering data (continued)

Options	Order code
Tag plates (customized inscription)	B03
Kalrez gaskets in sample gas path (IR side)	B04
SIL Declaration of Conformity (SIL 2) Functional Safety according to IEC 61508 and IEC 61511	C20
FM/CSA certificate – Class I Div 2	E20
Clean for O <sub>2</sub> service (specially cleaned gas path) (ULTRAMAT channel and OXYMAT channel)	Y02
Measuring range indication in plain text <sup>2)</sup> if different from default setting	Y11
Special setting (only in conjunction with an application no., e.g. extended measuring range, ULTRAMAT channel only)	Y12
Extended special setting (only in conjunction with an application no., e.g. determination of cross-interference, only ULTRAMAT channel)	Y13
QAL1 according to SIRA/MCERTS (ULTRAMAT channel only)	Y17 (cannot be combined with E20)
Performance-tested according to EN 15267 (channel 1)	Y27
Performance-tested according to EN 15267 (channel 2)	Y28

<sup>1)</sup> Cannot be combined with non-flow-type reference cell.  
<sup>2)</sup> Standard setting, in % or ppm (vpm): Smallest measuring range, 25% of largest measuring range, 50% of largest measuring range, largest measuring range

Accessories	Article No.
RS 485/Ethernet converter	A5E52327218
RS 485/RS 232 converter	A5E52327214
RS 485/USB converter	A5E52327216
AUTOCAL function with 8 digital inputs/outputs for ULTRAMAT channel or OXYMAT channel	C79451-A3480-D511
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS PA for ULTRAMAT channel or OXYMAT channel	A5E00057307
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS DP each for ULTRAMAT channel or OXYMAT channel	A5E00057312
Set of Torx screwdrivers	A5E34821625

		Article No.
		7MB2024-
<b>ULTRAMAT/OXYMAT 6 gas analyzer</b>		• • • • • - • • • •
<b>19" rack unit for installation in cabinets</b>		
<b>Combined measurement of IR-absorbing gas and O<sub>2</sub></b>		
Click on the Article No. for online configuration in the PIA Life Cycle Portal.		
<b>Gas connections for sample gas and reference gas</b>		
Pipe with 6 mm outer diameter	0	
Pipe with 1/4" outer diameter	1	
<b>Smallest possible measuring span O<sub>2</sub></b>		
0.5% reference gas pressure 3 000 hPa	A	
0.5% reference gas pressure 100 hPa (external pump)	B	
2% reference gas pressure 3 000 hPa	C	
2% reference gas pressure 100 hPa (external pump)	D	
5% reference gas pressure 3 000 hPa	E	
5% reference gas pressure 100 hPa (external pump)	F	
<b>Sample chamber (OXYMAT channel)</b>		
Non-flow-type compensation branch		
• Made of stainless steel, mat. No. 1.4571	A	
• Made of tantalum	B	
• Made of Hastelloy	E	
Flow-type compensation branch		
• Made of stainless steel, mat. No. 1.4571	C	
• Made of tantalum	D	
• Made of Hastelloy	F	
<b>Internal gas paths (both channels)</b>	<b>Sample chamber<sup>1)</sup> (lining) (ULTRAMAT channel)</b>	<b>Reference chamber (flow-type) (ULTRAMAT channel)</b>
Hose made of FKM (Viton)	Aluminum	Non-flow-type
Hose made of FKM (Viton)	Aluminum	Flow-type
Hose made of FKM (Viton) with sample gas monitoring (both channels)	Aluminum	Non-flow-type
Hose made of FKM (Viton) with sample gas monitoring (both channels)	Aluminum	Flow-type
Pipe made of titanium	Tantalum	Non-flow-type
Pipe made of titanium	Tantalum	Flow-type
Stainless steel pipe (mat. No. 1.4571)	Aluminum	Non-flow-type
Stainless steel pipe (mat. No. 1.4571)	Tantalum	Non-flow-type

## Selection and ordering data (continued)

ULTRAMAT/OXYMAT 6 gas analyzer 19" rack unit for installation in cabinets Combined measurement of IR-absorbing gas and O <sub>2</sub>			Article No. 7MB2024-	•	•	•	•	•	-	•	•	•	•	
Add-on electronics										0				
Without										1				
AUTOCAL function										6				
AUTOCAL function with 8 additional digital inputs/outputs each for ULTRAMAT channel and OXYMAT channel										7				
AUTOCAL function with 8 additional digital inputs/outputs and PROFIBUS PA interface for ULTRAMAT channel and OXYMAT channel														
AUTOCAL function with 8 additional digital inputs/outputs and PROFIBUS DP interface for ULTRAMAT channel and OXYMAT channel														
<b>Auxiliary power</b>											0			
100 ... 120 V AC, 48 ... 63 Hz										1				
200 ... 240 V AC, 48 ... 63 Hz														
<b>ULTRAMAT channel measured component</b>	<b>Smallest measuring range</b>	<b>Largest measuring range</b>												
CO and NO <sup>2)</sup>	0 ... 1 000 vpm	0 ... 10 000 vpm									A	C		
CO and NO <sup>2)</sup>	0 ... 100 vpm (CO)	0 ... 1 000 vpm									A	H		
CO and NO <sup>2)</sup>	0 ... 300 vpm (NO)										A	J		
CO and NO <sup>2)</sup>	0 ... 300 vpm (CO)	0 ... 3 000 vpm									A	C		
CO and NO <sup>2)</sup>	0 ... 500 vpm (NO)										B	A		
CO <sub>2</sub> and CO	0 ... 1 000 vpm	0 ... 10 000 vpm									B	B		
CO <sub>2</sub> and CO	0 ... 100 vpm	0 ... 1 000 vpm									B	C		
CO <sub>2</sub> and CO	0 ... 300 vpm	0 ... 3 000 vpm									B	D		
CO <sub>2</sub> and CO	0 ... 1 000 vpm	0 ... 10 000 vpm									B	E		
CO <sub>2</sub> and CO	0 ... 3 000 vpm	0 ... 30 000 vpm									B	F		
CO <sub>2</sub> and CO	0 ... 1%	0 ... 10%									B	G		
CO <sub>2</sub> and CO	0 ... 3%	0 ... 30%									B	H		
CO <sub>2</sub> and CO	0 ... 10%	0 ... 100%									C	J		
CO <sub>2</sub> and CH <sub>4</sub>	0 ... 100 vpm (CO <sub>2</sub> )	0 ... 1 000 vpm									C	G		
CO <sub>2</sub> and CH <sub>4</sub>	0 ... 300 vpm (CO)	0 ... 3 000 vpm									C	J		
CO <sub>2</sub> and NO	0 ... 300 vpm (CO <sub>2</sub> )	0 ... 3 000 vpm									D	J		
CO <sub>2</sub> and NO	0 ... 500 vpm (NO)													
<b>Language of the operating software</b>														
German												0		
English												1		
French												2		
Spanish												3		
Italian												4		

<sup>1)</sup> Only for cell lengths 20 to 180 mm<sup>2)</sup> QAL1; see table "Based on QAL1 according to SIRA/MCERTS (2 components in series)" under "More information".

Options	Order code
Add "-Z" to article number and then add order code	
<b>Settings</b>	
Flow-type reference cell with reduced flow, 6 mm (ULTRAMAT channel) <sup>1)</sup>	A20
Flow-type reference cell with reduced flow, 1/4" (ULTRAMAT channel) <sup>1)</sup>	A21
Reference gas monitoring (pressure switch ... 3 000 hPa), for OXYMAT channel only	A26
Connection pipes (can only be combined with the appropriate gas connection diameter and internal gas path materials)	
• Titanium connection pipe, 6 mm, complete with screw connection, for sample gas side	A22

Options	Order code
• Titanium connection pipe, 1/4", complete with screw connection, for sample gas side	A24
• Stainless steel connection pipe (mat. No. 1.4571), 6 mm, complete with screw connection, for sample gas side	A27
• Stainless steel connection pipe (mat. No. 1.4571), 1/4", complete with screw connection, for sample gas side	A29
Telescopic rails (2 units)	A31
Set of Torx screwdrivers	A32
Kalrez gaskets in sample gas path (O <sub>2</sub> side)	B01

# Extractive continuous process gas analytics

## Series 6

### ULTRAMAT/OXYMAT 6 / 19" rack unit

#### Selection and ordering data (continued)

Options	Order code
Tag plates (customized inscription)	B03
Kalrez gaskets in sample gas path (IR side)	B04
SIL Declaration of Conformity (SIL 2) Functional Safety according to IEC 61508 and IEC 61511	C20
FM/CSA certificate – Class I Div 2	E20
Clean for O <sub>2</sub> service (specially cleaned gas path) (ULTRAMAT channel and OXYMAT channel)	Y02
Measuring range indication in plain text <sup>2)</sup> if different from default setting	Y11
Special setting (only in conjunction with an application no., e.g. extended measuring range, ULTRAMAT channel only)	Y12
Extended special setting (only in conjunction with an application no., e.g. determination of cross-interference, only ULTRAMAT channel)	Y13
QAL1 according to SIRA/MCERTS (ULTRAMAT channel only)	Y17 <i>(cannot be combined with E20)</i>

<sup>1)</sup> Cannot be combined with non-flow-type reference cell.

<sup>2)</sup> Standard setting, in % or ppm (vpm): Smallest measuring range, 25% of largest measuring range, 50% of largest measuring range, largest measuring range

Accessories	Article No.
RS 485/Ethernet converter	A5E52327218
RS 485/RS 232 converter	A5E52327214
RS 485/USB converter	A5E52327216
AUTOCAL function with 8 digital inputs/outputs for ULTRAMAT channel or OXYMAT channel	C79451-A3480-D511
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS PA for ULTRAMAT channel or OXYMAT channel	A5E00057307
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS DP each for ULTRAMAT channel or OXYMAT channel	A5E00057312
Set of Torx screwdrivers	A5E34821625

#### Note

See table QAL1 and order examples under "More information".

## Extractive continuous process gas analytics

Series 6

ULTRAMAT/OXYMAT 6 / 19" rack unit

## Technical specifications

ULTRAMAT/OXYMAT 6, 19" rack unit	
<b>General information</b>	
Service position	Front wall, vertical
Conformity	CE mark in accordance with EN 50081-1 and EN 50082-2
<b>Design, enclosure</b>	
Weight	Approx. 21 kg
Degree of protection	IP20 according to EN 60529
<b>Electrical characteristics</b>	
EMC (electromagnetic compatibility)	In accordance with standard requirements of NAMUR NE21 (08/98)
Electrical safety	According to EN 61010-1, overvoltage category III
Auxiliary power	100 ... 120 V AC (nominal range of use 90 ... 132 V), 48 ... 63 Hz or 200 ... 240 V AC (nominal range of use 180 ... 264 V), 48 ... 63 Hz
Power consumption	Approx. 70 VA
Fuse ratings	120 ... 120 V: F1/F2 = T 1.6 A 200 ... 240 V: F1/F2 = T 1 A
<b>Electrical inputs and outputs (per channel)</b>	
Analog output	0/2/4 ... 20 mA, floating; max. load 750 $\Omega$
Relay outputs	6, with changeover contacts, freely configurable, e.g. for measuring range identification; load rating: 24 V AC/DC/1 A, floating, non-sparking
Analog inputs	2, dimensioned for 0/2/4 ... 20 mA for external pressure sensor and correction of influence of accompanying gas (correction of cross-interference)
Digital inputs	6, designed for 24 V, floating, freely configurable, e.g. for measurement range switchover
Serial interface	RS 485
Options	AUTOCAL function each with 8 additional digital inputs and relay outputs; also with PROFIBUS PA or PROFIBUS DP
<b>Climatic conditions</b>	
Permissible ambient temperature	-30 ... +70 °C during storage and transportation, 5 ... 45 °C during operation
Permissible humidity	< 90% relative humidity during storage and transportation (must not fall below dew point)

## Technical specifications (continued)

ULTRAMAT channel	
<b>Time response</b>	
Warm-up period	At room temperature < 30 min (the technical specification will be met after 2 hours)
Delayed display (T <sub>90</sub> time)	Dependent on length of analyzer chamber, sample gas line and configurable damping
Damping (electrical time constant)	0 ... 100 s, configurable
Dead time (purging time of the gas path in the device at 1 l/min)	Approx. 0.5 ... 5 s, depending on the version
Time for device-internal signal processing	< 1 s
<b>Pressure correction range</b>	
Pressure sensor	
• Internal	700 ... 1 200 hPa absolute
• External	700 ... 1 500 hPa absolute
<b>Measuring response</b>	
	Based on sample gas pressure 1 013 hPa absolute, 0.5 l/min sample gas flow and 25 °C ambient temperature
Output signal fluctuation	< ± 1% of the smallest possible measuring range according to nameplate
Zero point drift	< ± 1% of the current measuring range/week
Measured-value drift	< ± 1% of the current measuring range/week
Repeatability	≤ 1% of the current measuring range
Detection limit	1% of the smallest possible measuring range
Linearity error	< 0.5% of the measuring range end value
<b>Influencing variables</b>	
Ambient temperature	Based on sample gas pressure 1 013 hPa absolute, 0.5 l/min sample gas flow and 25 °C ambient temperature
Sample gas pressure	< 1% of current measuring range/10 K (with constant receiver cell temperature)
	• With enabled pressure compensation: < 0.15% of the measuring span/1% change in atmospheric pressure
	• With disabled pressure compensation: < 1.5% of the measuring span/1% change in atmospheric pressure
Sample gas flow	Negligible
Auxiliary power	< 0.1% of the current measuring range with nominal voltage ± 10%
Environmental conditions	Application-specific measuring influences possible if ambient air contains measured component or cross interference-sensitive gases

## ULTRAMAT channel

ULTRAMAT channel	
<b>Measuring ranges</b>	4, internally and externally switchable; automatic measurement range switchover is also possible
Smallest possible measuring range	Dependent on the application, e.g. CO: 0 ... 10 vpm CO <sub>2</sub> : 0 ... 5 vpm
Largest possible measuring range	Dependent on the application
Measuring ranges with suppressed zero point	Any zero point within 0 ... 100 vol.% can be implemented; smallest possible measuring span 20%
Characteristic curve	Linearized
Influence of interference gases must be considered separately	
<b>Gas inlet conditions</b>	
Permissible sample gas pressure	
• Without pressure switch	700 ... 1 500 hPa (absolute)
• With integrated pressure switch	700 ... 1 300 hPa (absolute)
Sample gas flow	18 ... 90 l/h (0.3 ... 1.5 l/min)
Sample gas temperature	Min. 0 ... max. 50 °C, but above the dew point
Sample gas humidity	< 90% (relative humidity), or dependent on measuring task, non-condensing

## OXYMAT channel

OXYMAT channel	
<b>Measuring ranges</b>	4, internally and externally switchable; automatic measurement range switchover is also possible
Smallest possible measuring span (relating to sample gas pressure 1 000 hPa absolute, 0.5 l/min sample gas flow and 25 °C ambient temperature)	0.5 vol.%, 2 vol.% or 5 vol.% O <sub>2</sub>
Largest possible measuring range	100 vol.% O <sub>2</sub>
Measuring ranges with suppressed zero point	Any zero point within 0 ... 100 vol.% can be implemented, provided that a suitable reference gas is used
<b>Gas inlet conditions</b>	
Permissible sample gas pressure	
• With pipes	500 ... 3 000 hPa absolute
• With hoses	
- Without pressure switch	500 ... 1 500 hPa absolute
- With pressure switch	500 ... 1 300 hPa absolute
Sample gas flow	18 ... 60 l/h (0.3 ... 1 l/min)
Sample gas temperature	0 ... 50 °C
Sample gas humidity	< 90% RH (relative humidity)

# Extractive continuous process gas analytics

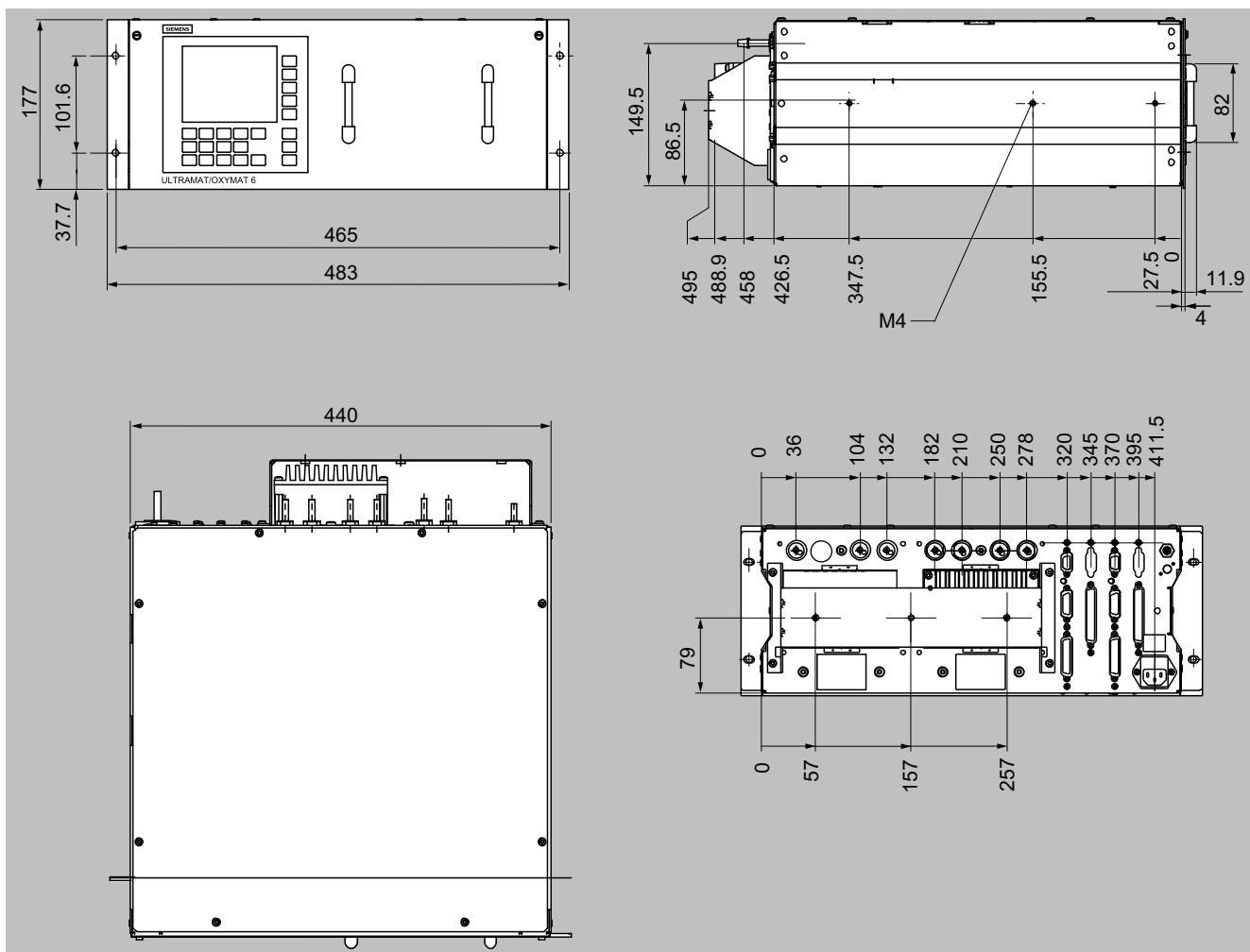
## Series 6

### ULTRAMAT/OXYMAT 6 / 19" rack unit

#### Technical specifications (continued)

OXYMAT channel	
Reference gas pressure (high-pressure version)	2 000 ... 4 000 hPa above sample gas pressure, but max. 5 000 hPa
Reference gas pressure (low-pressure version)	Min. 100 hPa above sample gas pressure
Time response	
Warm-up period	At room temperature < 30 min (the technical specification will be met after 2 hours)
Delayed display ( $t_{90}$ time)	Min. 1.5 ... 3.5 s, depending on the version
Damping (electrical time constant)	0 ... 100 s, configurable
Dead time (purging time of the gas path in the device at 1 l/min)	Approx. 0.5 ... 2.5 s, depending on the version
Time for device-internal signal processing	< 1 s
Pressure correction range	
Pressure sensor	
• Internal	500 ... 2 000 hPa absolute
• External	500 ... 3 000 hPa absolute
Measuring response	
	Based on sample gas pressure 1 013 hPa absolute, 0.5 l/min sample gas flow and 25 °C ambient temperature
Output signal fluctuation	< 0.75% of the smallest possible measuring range according to nameplate, with electronic damping constant of 1 s (corresponds to $\pm 0.25\%$ at $2\sigma$ )
Zero point drift	< 0.5%/month of the smallest possible measuring span according to nameplate
Measured-value drift	$\leq 0.5\%$ /month of the current measuring range
Repeatability	$\leq 1\%$ /month of the current measuring range
Detection limit	1% of the current measuring range
Linearity error	1% of the current measuring range
Influencing variables	
Ambient temperature	<ul style="list-style-type: none"> <li>&lt; 0.5%/10 K referred to smallest possible measuring span according to nameplate</li> <li>With measuring span 0.5%: 1%/10 K</li> </ul>
Sample gas pressure (with air (100 hPa) as reference gas, correction of the atmospheric pressure fluctuations is only possible if the sample gas can vent to ambient air)	<ul style="list-style-type: none"> <li>With disabled pressure compensation: &lt; 2% of the current measuring range/1% change in atmospheric pressure</li> <li>With enabled pressure compensation: &lt; 0.2% of the current measuring range/1% change in atmospheric pressure</li> </ul>
Accompanying gases	Zero point deviation corresponding to paramagnetic or diamagnetic deviation of accompanying gas
Sample gas flow	< 1% of the smallest possible measuring span according to nameplate with a change in flow of 0.1 l/min within the permissible flow range
Auxiliary power	< 0.1% of the current measuring range with nominal voltage $\pm 10\%$

## Dimensional drawings



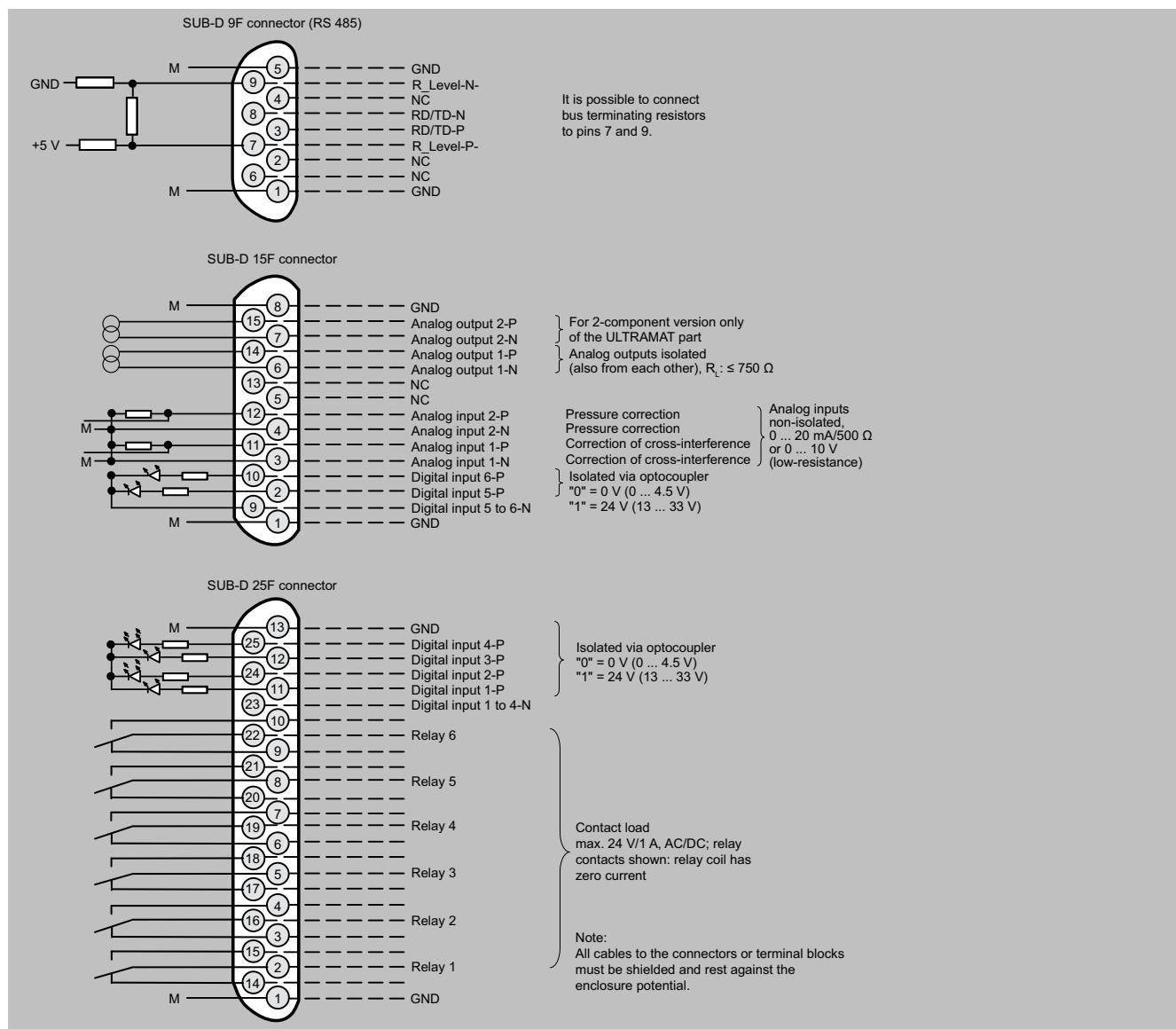
ULTRAMAT/OXYMAT 6, 19" rack unit, dimensions in mm

# Extractive continuous process gas analytics

## Series 6

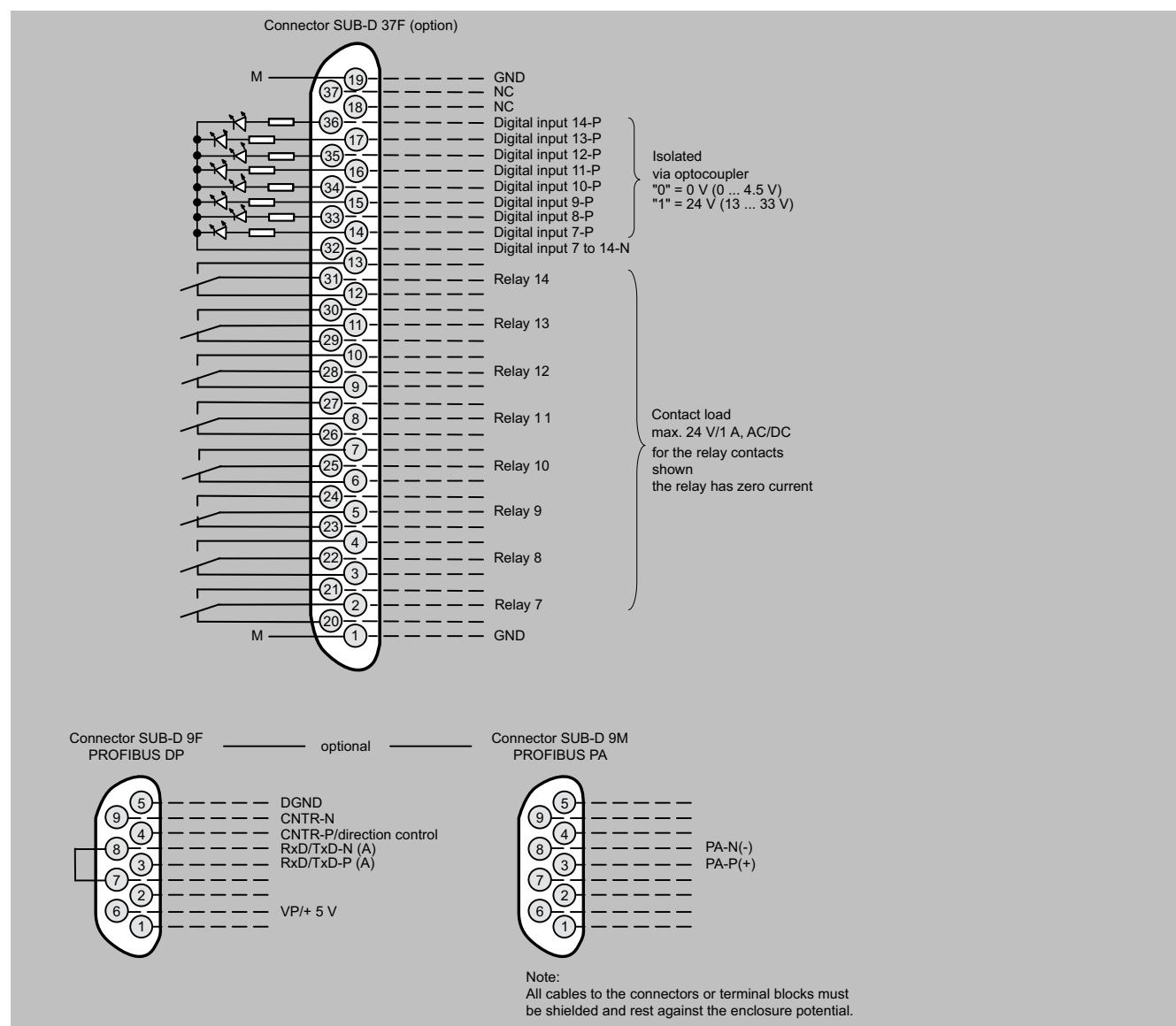
### ULTRAMAT/OXYMAT 6 / 19" rack unit

#### Circuit diagrams



ULTRAMAT/OXYMAT 6, 19" rack unit, pin assignment

## Circuit diagrams (continued)



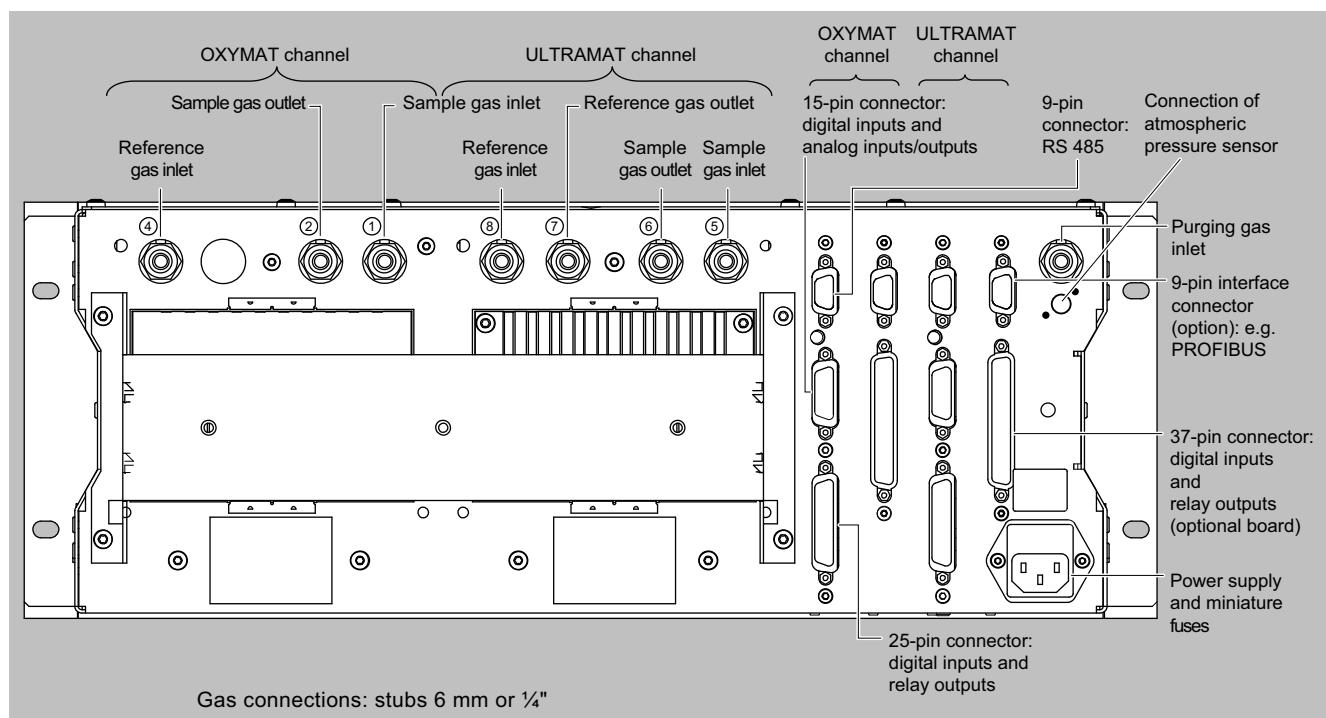
ULTRAMAT/OXYMAT 6, 19" rack unit, pin assignment of the AUTOCAL board and PROFIBUS plugs

# Extractive continuous process gas analytics

## Series 6

### ULTRAMAT/OXYMAT 6 / 19" rack unit

#### Circuit diagrams (continued)



ULTRAMAT/OXYMAT 6, 19" rack unit, gas and electrical connections

**More information****Based on QAL1 according to SIRA/MCERTS (single component)**

Only in conjunction with order code Y17

Component	CO (QAL1)	SO <sub>2</sub> (QAL1)		NO (QAL1)		
Measuring range identification	Smallest measuring range from 0 to ...	Largest measuring range from 0 to ...	Smallest measuring range from 0 to ...	Largest measuring range from 0 to ...	Smallest measuring range from 0 to ...	Largest measuring range from 0 to ...
C	-	-	75 mg/m <sup>3</sup>	1 500 mg/m <sup>3</sup>	-	-
D	50 mg/m <sup>3</sup>	1 000 mg/m <sup>3</sup>	300 mg/m <sup>3</sup>	3 000 mg/m <sup>3</sup>	-	-
E	-	-	500 mg/m <sup>3</sup>	5 000 mg/m <sup>3</sup>	100 mg/m <sup>3</sup>	2 000 mg/m <sup>3</sup>
F	300 mg/m <sup>3</sup>	3 000 mg/m <sup>3</sup>	1 000 mg/m <sup>3</sup>	10 000 mg/m <sup>3</sup>	300 mg/m <sup>3</sup>	3 000 mg/m <sup>3</sup>
G	500 mg/m <sup>3</sup>	5 000 mg/m <sup>3</sup>	-	-	500 mg/m <sup>3</sup>	5 000 mg/m <sup>3</sup>
H	1 000 mg/m <sup>3</sup>	10 000 mg/m <sup>3</sup>	3 000 mg/m <sup>3</sup>	30 000 mg/m <sup>3</sup>	1 000 mg/m <sup>3</sup>	10 000 mg/m <sup>3</sup>
K	3 000 mg/m <sup>3</sup>	30 000 mg/m <sup>3</sup>	10 g/m <sup>3</sup>	100 g/m <sup>3</sup>	3 000 mg/m <sup>3</sup>	30 000 mg/m <sup>3</sup>

**Performance-tested according to EN 15267 (single component)**

Only in conjunction with order code Y27/Y28

Component	CO (QAL1)	SO <sub>2</sub> (QAL1)		NO (QAL1)		
Measuring range identification	Smallest measuring range from 0 to ...	Largest measuring range from 0 to ...	Smallest measuring range from 0 to ...	Largest measuring range from 0 to ...	Smallest measuring range from 0 to ...	Largest measuring range from 0 to ...
C	-	-	75 mg/m <sup>3</sup>	1 500 mg/m <sup>3</sup>	-	-
D	75 mg/m <sup>3</sup>	1 250 mg/m <sup>3</sup>	-	-	-	-
E	125 g/m <sup>3</sup>	1 250 mg/m <sup>3</sup>	-	-	100 mg/m <sup>3</sup>	2 000 mg/m <sup>3</sup>
F	300 mg/m <sup>3</sup>	3 000 mg/m <sup>3</sup>	-	-	300 mg/m <sup>3</sup>	3 000 mg/m <sup>3</sup>
G	500 mg/m <sup>3</sup>	5 000 mg/m <sup>3</sup>	-	-	500 mg/m <sup>3</sup>	5 000 mg/m <sup>3</sup>
H	1 000 mg/m <sup>3</sup>	10 000 mg/m <sup>3</sup>	-	-	1 000 mg/m <sup>3</sup>	10 000 mg/m <sup>3</sup>
J	3 000 mg/m <sup>3</sup>	10 000 mg/m <sup>3</sup>	-	-	3 000 mg/m <sup>3</sup>	10 000 mg/m <sup>3</sup>

**Ordering example**

ULTRAMAT/OXYMAT 6, performance-tested according to EN 15267

IR channel

Component: CO

Measuring range: 0 to 75 / 1 250 mg/m<sup>3</sup>

With hoses, non-flow-type reference cell

With automatic calibration (AUTOCAL)

230 V AC; German

7MB2023-0EA03-1BD0-Z Y27+Y28

**Based on QAL1 according to SIRA/MCERTS (2 components in series)**

Component	CO (QAL1)	NO (QAL1)		
Measuring range identification	Smallest measuring range from 0 to ...	Largest measuring range from 0 to ...	Smallest measuring range from 0 to ...	Largest measuring range from 0 to ...
AH	75 mg/m <sup>3</sup>	1 000 mg/m <sup>3</sup>	200 mg/m <sup>3</sup>	2 000 mg/m <sup>3</sup>
AJ	300 mg/m <sup>3</sup>	3 000 mg/m <sup>3</sup>	500 mg/m <sup>3</sup>	3 000 mg/m <sup>3</sup>
AC	1 000 mg/m <sup>3</sup>	10 000 mg/m <sup>3</sup>	1 000 mg/m <sup>3</sup>	10 000 mg/m <sup>3</sup>

**Ordering example**

ULTRAMAT/OXYMAT 6, QAL1

IR channel

Components: CO/NO

Measuring range CO: 0 to 75 / 1 000 mg/m<sup>3</sup>, NO: 0 to 200 / 2 000mg/m<sup>3</sup>

With hoses, non-flow-type reference cell

Without automatic adjustment (AUTOCAL)

230 V AC; German

7MB2024-0EA00-1AH0-Z +Y17

# Extractive continuous process gas analytics

## Series 6

### ULTRAMAT/OXYMAT 6 / Suggestion for spare parts

#### Selection and ordering data

Description	7MB2023	7MB2024	2 years (unit)	5 years (unit)	Article No.
<b>Analyzer unit</b>					
ULTRAMAT channel					
• O-Ring for cover (window, rear)	x	x	2	2	C79121-Z100-A24
• Cover (cell length 20 ... 180 mm)	x	x	2	2	C79451-A3462-B151
• Cover (cell length 0.2 ... 6 mm)	x	x	2	2	C79451-A3462-B152
• O-Rings, set (ULTRAMAT)	x	x	-	1	C79451-A3462-D501
OXYMAT channel					
• O-Ring	x	x	1	2	C74121-Z100-A6
• O-Ring (measuring head)	x	x	2	4	C79121-Z100-A32
• O-Ring	x	x	2	4	C71121-Z100-A159
• Sample chamber, stainless steel, mat. no. 1.4571, non-flow-type compensation branch	x	x	-	1	C79451-A3277-B535
• Sample chamber, tantalum, non-flow-type compensation branch	x	x	-	1	C79451-A3277-B536
• Sample chamber, stainless steel, mat. no. 1.4571, flow-type compensation branch	x	x	-	1	C79451-A3277-B537
• Sample chamber, tantalum, flow-type compensation branch	x	x	-	1	C79451-A3277-B538
• Measuring head, non-flow-type compensation branch	x	x	1	1	C79451-A3460-B525
• Measuring head, flow-type compensation branch	x	x	1	1	C79451-A3460-B526
<b>Sample gas path</b>					
Pressure switch	x	x	1	2	C79302-Z1210-A2
Restrictor, stainless steel, mat. no. 1.4571; hose gas path	x	x	2	2	C79451-A3480-C10
Flow indicator	x	x	1	2	C79402-Z560-T1
ULTRAMAT channel					
• Hose gland	x	x	-	1	C79451-A3478-C9
OXYMAT channel					
• Restrictor, titanium, pipe gas path	x	x	2	2	C79451-A3480-C37
• Reference gas path, 3000 hPa	x	x	1	1	C79451-A3480-D518
• Capillary, 100 hPa, connection set	x	x	1	1	C79451-A3480-D519
• Restrictor, stainless steel, mat. no. 1.4571; pipe gas path	x	x	1	1	C79451-A3520-C5
<b>Electronics</b>					
Front plate with keyboard	x	x	1	1	C79165-A3042-B506
Adapter plate, LCD/keyboard	x	x	1	1	C79451-A3474-B605
LC display	x	x	1	1	A5E31474846
Plug-in filter	x	x	-	1	W75041-E5602-K2
Fusible element, T 0.63 A/250 V	x	x	2	3	W79054-L1010-T630
Fusible element, T 1 A/250 V	x	x	2	3	W79054-L1011-T100
Fusible element, T 2.5 A/250 V	x	x	2	3	W79054-L1011-T250
ULTRAMAT channel					
• Motherboard, with firmware: see spare parts list	x	x	-	1	
OXYMAT channel					
• Motherboard, with firmware: see spare parts list	x	x	-	1	

If the device was supplied with a specially cleaned gas path for high oxygen context (so-called "Clean for O<sub>2</sub> service"), please specify when

ordering spare parts. This is the only way to ensure that the gas path will continue to comply with the special requirements of this version.

**More information**

If the device was supplied with a specially cleaned gas path for high oxygen context ("Clean for O<sub>2</sub> service"), please ensure that you specify this when ordering spare parts. This is the only way to ensure that the gas path will continue to comply with the special requirements for this version.